
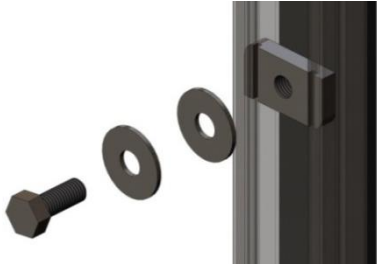

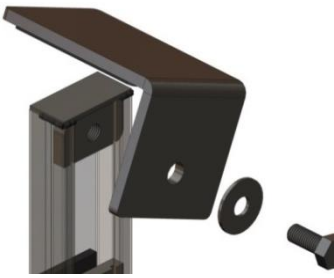
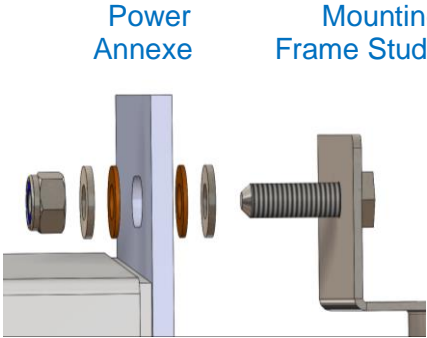



## Universal Power Annexe Mounting Bracket (UMB01)

### Installation Guide

**Check all components are present before commencing installation.**

 <p>Trigger Clamp x2 [CON-1001]</p>	 <p>Fixings into Unistrut Channel (detail for info)</p>	<p>Base Frame (Set x1) inc. 2 x fixings [2018.006-A2-500] (LH UPRIGHT) [2018.006-A3-500] (RH UPRIGHT)</p> 
 <p>Roof Angle Brackets (Pre-fitted to Base Frame) [2018.006-C6]</p>	 <p>Power Annexe      Mounting Frame Studs</p> <p>Power Annexe to Mounting Frame fixing kit (4 sets) [Part No.s see table below]</p>	<p>Mounting Frame x1 (Pre-fitted with 4 x fixings) [2018.006-A4-500]</p>
<p>[2018.006-C5] Cable Bar x1 (Pre-fitted with 2 x fixings) - Optional</p> 		

Note: Henry Williams Part Numbers are shown above inside square brackets [ ]

<b>Mounting Frame to Power Annexe Fixing Kit (4 sets)</b>		
HW Part No.	Description	Qty
NUT-M08-009	M8 Stainless Steel Nyloc Hex Nut	4
WSH-M08-008	M8 Form A Plain Stainless Steel Washer	8
WSH-M08-026	M8 Fibre Washer	8

1



Open doors. Attach **base frame** to location case. Adjust the **roof angle brackets** to match the roof pitch & tighten the fixings so the rails are in the vertical position.

2



Fit the two **trigger clamps** across the frame rails, near the upper and lower ends of the base frame. Tighten to hold securely.

3



Attach the mounting frame using the 4 x pre-fitted fixings (see illustration). Partially tighten the bolts to prevent the frame from slipping.

4



Close the doors to check alignment. Fully tighten the bolts (to 16 Nm) and install the cable bar (optional) at the lower end of the assembly.

5



Remove the **trigger clamps**. Providing it is tightened correctly, the **mounting frame** will prevent the **base frame** from moving. Refer to illustrations for order of fibre/stainless washers.

6



Install first four pairs of washers. Offer the **power annexe** up to the four bolts, when in place add the final pairs of washers and complete with **nyloc hex nuts**.